

tesa[®] plate mounting and process tapes

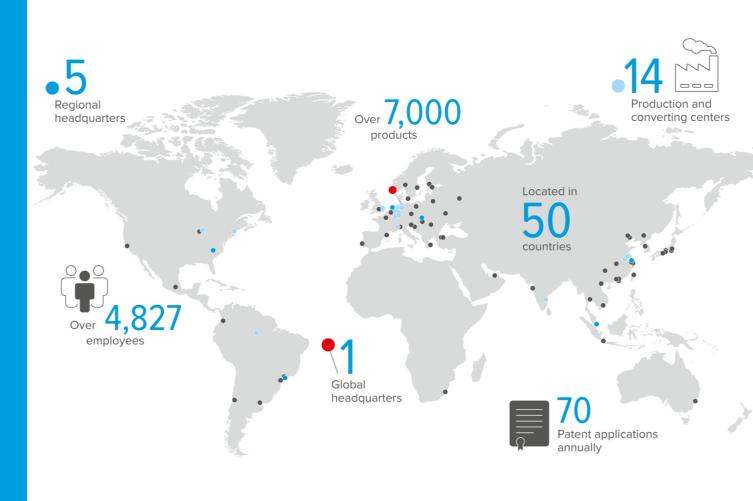
For label printing in Global Converter Markets

By your side

A global partner providing local support

tesa's story began in 1890 and today is one of the world's leading manufacturers of technical adhesive tapes and self-adhesive system solutions with an assortment of more than 7,000 products. Our solutions also prove their performance in countless sectors around the globe thanks to a capillary network composed of thousands of distribution and converting partners.

Industrial applications – in sectors such as the automotive and transportation industries, electronics, printing and paper, building supplies, healthcare, and renewable energy – account for the great majority of the tesa Group's sales. This allowed us to build a solid expertise and market intimacy that we channel in our continuous product developments.



Test

Our sustainability agenda

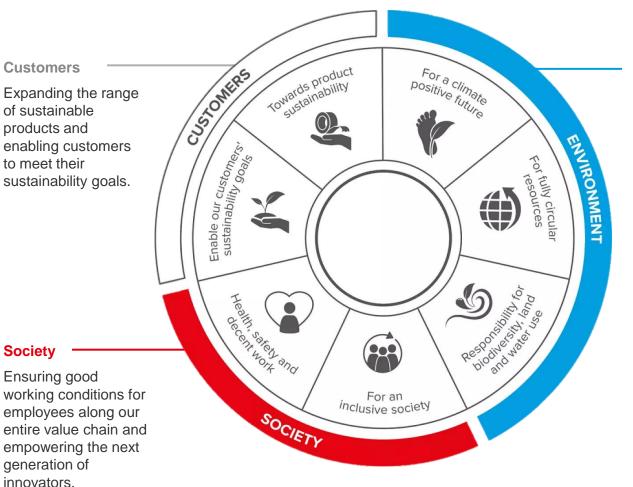


As a company, we are embedded in society and the environment. There is no healthy economy without a healthy society – no healthy society without a healthy environment.

We therefore take responsibility along our entire value chain and consider the entire life cycle to reduce our footprint.

Based on this understanding, we have derived our sustainability agenda, which reflects our holistic view.

The agenda creates clarity and steers our efforts and investments in the most meaningful directions.



Environment

Contributing to climate protection and circular economy by reducing our environmental footprint along the product life cycle.

Product excellence and market intimacy across industries



By partnering with tesa as a Converter Partner, you have decided to join our network of strategic business allies. Your company is recognized as a strong and proficient resource and working together we believe we can mutually grow our businesses.

As a Converter Partner, your company has access to the consistent high quality of the extended tesa[®] assortment as well as to the expertise and support of our sales, supply chain, marketing, customer support, and Customer Solution Center teams.

| a /e c of our a | | | | 1. | |
|-----------------------------|----------------|-------------------|----------------------|--------------------|------|
| irce elieve | Signage | Doors and windows | Automotive | Construction | 1888 |
| ur | | | | | |
| e ne t as | Transportation | Appliances | Leather and textiles | Retail | |
| d y r lution | | | | TUST | |
| | Renewable | Furniture | Electronics | Health and medical | |

From sketch to reality



Even with the most demanding requirements, we support you in finding the best possible solution. We know converting involves a variety of processes, such as:

| Die-cutting | Punching | Lasering | Slitting | |
|-------------|------------|----------|----------|--|
| Rewinding | Laminating | Printing | Spooling | |

By combining your converting expertise with our high-quality products and expert adhesive consultancy, you can create customized products for all market needs.







Product excellence

Access to the broadest tesa product portfolio, including a selection of 60+ products handpicked for our Converter Partners, on which we guarantee quick sampling in different formats (mini-log, A4 sheets) and minimum order quantity of one log roll on most standard orders.

Expert support

Our sales personnel and converter experts are there to assist you with any customer request. Technical experts at tesa Customer Solution Centers also offer on-site and remote support and evaluation of your individual application under laboratory conditions.



Testing and validation

Our local experts and engineers will support you onsite and remotely, resorting to state-of-the-art equipment to perform:

- Comparative tests with competitor products
- Simulations under a wide range of environmental conditions
- Customized tests with customer substrates

tesa[®] plate mounting and process tapes:

The complete package for high-quality label printing.

(1)

(3)

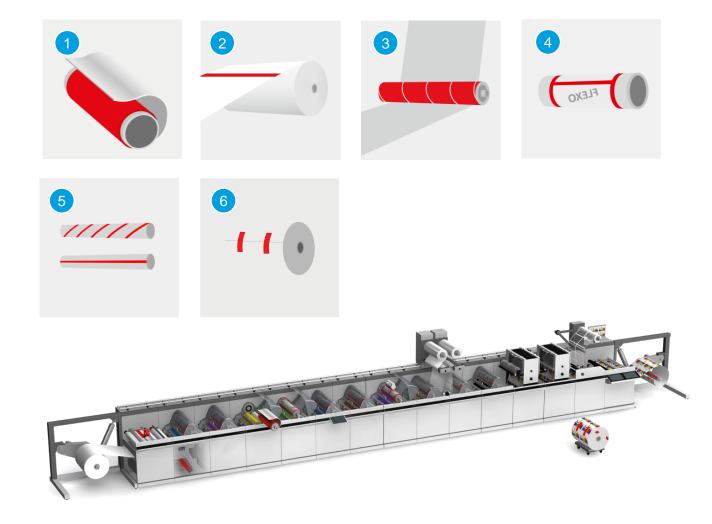
Plate mounting: Increasing demands on print quality and process efficiency call for specifically tailored plate mounting tapes. Our tesa[®] Softprint assortment provides distinctive product lines for Converter Partners and flexo printers to fulfill each and every requirement. (2)

Splicing: To splice different materials we offer a comprehensive assortment of double-sided and singlesided splicing tapes.

Roller wrapping: tesa[®] Printer's Friend tapes offer outstanding grip to process high-slip materials and repel a variety of substances involved in the process (e.g. adhesives and inks).

Many more like: 4 edge sealing, 5 core starting, 6 end tabbing





tesa[®] Softprint foam tape assortment for flexographic label printing Foam backing / carrier



Our tesa[®] Softprint assortment is supported by our smart tape production process – leaving all foam cells within the tape backing intact for better cushioning and resilience over time. Selecting the correct foam hardness from our assortment will produce exceptional print quality by increasing your printing speed and overcoming print defects like banding, increased dot gain, and "pin holing."

tesa® Softprint 380 µm/15 mil category*

| Product color code | X-Soft | Soft | Medium | Medium-Hard | Hard | | |
|------------------------------------|--|-------------------------|-------------------------|-------------------------|-------------------------|--|--|
| Print motif | | | | | | | |
| Classic product design | | | | | | | |
| tesa [®] Softprint STM | tesa [®] 52018 | tesa® 52017 | tesa [®] 52016 | tesa® 52015 | tesa [®] 52014 | High tack adhesive for plate mounting in unclean and cold conditions. Secure bonding with excellent resistance to edge lifting. | |
| tesa [®] Softprint STM-TP | tesa [®] 52118 | tesa® 52117 | tesa [®] 52116 | tesa® 52115 | tesa [®] 52114 | Medium tack adhesive for reliable plate mounting under most conditions. Secure bonding with excellent resistance to edge lifting. | |
| tesa [®] Softprint SEC | tesa [®] 52818 | tesa [®] 52817 | tesa [®] 52816 | tesa [®] 52815 | tesa [®] 52814 | Low tack adhesive for easy and fast plate mounting for clean and standardized conditions. Secure bonding with excellent resistance to edge lifting. | |
| Flex product design | | | | | | | |
| tesa [®] Softprint FE | tesa [®] 53418 | tesa [®] 53417 | tesa [®] 53416 | tesa [®] 53415 | tesa [©] 53414 | Compensating product design for demanding sleeve/cylinder surfaces. Low tack adhesive for easy and fast plate mounting for clean and standardized conditions. Secure bonding with excellent resistance to edge lifting. | |
| Adhesion promoter | | | | | | | |
| tesa [®] 60153, 60152 | Adhesion promoter: tesa® 60153 recommended for tesa® Softprint STM and tesa® Softprint TP tesa® 60152 recommended for tesa® Softprint SEC and tesa® Softprint FE | | | | | | |

*Also available: tesa® Softprint 500 µm/20 mil category

tesaprint[®] film plate mounting tapes Filmic backing / carrier



These tapes can be used in a variety of different print jobs, for example, letterpress printing of labels. Our dedicated sales team will assist in choosing the most suitable tape for your process needs.

| | Thickness category [µm/mil] | Backing | Adhesive | Liner | Tape characteristics and application examples | | |
|---|-----------------------------|------------------|----------------|--------------|---|--|--|
| tesaprint [®] plate mounting for versatile use | | | | | | | |
| tesa [®] 52310 | 100/4 | PVC, transparent | Natural rubber | PP, embossed | 100 μm tape category for various plate mounting applications (e.g. letterpress plate mounting, plate mounting on compressible sleeves, and dry offset blanket mounting) | | |
| tesa® 52315 | 150/6 | PVC, yellow | Natural rubber | PP, embossed | 150 μm tape category for various plate mounting applications | | |
| tesa [®] 52320 | 200/8 | PVC, white | Natural rubber | PP, embossed | 200 µm tape category for various plate mounting applications | | |
| tesa® 52325 | 250/10 | PVC, pink | Natural rubber | PP, embossed | 250 μm tape category for various plate mounting applications | | |



tesa® self-adhesive process tape assortment for flexographic label printing



Complementary products from start ...

During converting and label printing many different parameters have an influence on the quality of the end product.

With our high-quality process tapes we supply the best possible solution to be successful in producing your required level of quality.

Our broad assortment is developed based on your individual needs.

| | Special feature | Thickness [µm/mil] | Adhesive | Backing | Color |
|---|---|-----------------------|--------------------------|------------------|--|
| Splicing | | | | | |
| tesa® 51904 | d/s tape with high tack, high adhesion for flying splice | 110/4 | Synthetic rubber | Non-woven | • |
| tesa® 64620 | d/s tape with low tack, medium adhesion for flying splice | 185/7 | Acrylic | PP | |
| tesa [®] 60404 | s/s tape for butt splicing | 67/3 | Natural rubber | PVC | $\bullet \bullet \bullet \circ \bullet \bullet \bullet \bullet \bullet$ |
| tesa [®] 4122 | s/s tape with high tear strength for butt splicing | 88/3 | Natural rubber | PVC | |
| tesa® 4137 | s/s tape for butt splicing and inductive detection | 50/2 | Acrylic | PET | |
| Roller wrapping | | | | | |
| tesa [®] Printer's Friend 4863 | Embossed surface | 620/24 | Natural rubber | Cloth | • |
| tesa® Printer's Friend 4563 | Smooth surface | 380/15 | Natural rubber | Cloth | • |
| Edge sealing | | | | | |
| tesa® 4174 | Flexible s/s tape | 110/4 | Natural rubber | PVC | ٠ |
| tesa [®] 60404 | Rigid s/s tape | 67/3 | Natural rubber | PVC | $\bullet \bullet \bullet \bigcirc \bullet \bullet$ |
| Core starting | | | | | |
| tesa [®] 60404 | s/s tape for safe bonding on paper and PE cores | 67/3 | Natural rubber | PVC | $\bullet \bullet \bullet \bigcirc \bullet \bullet$ |
| tesa [®] 51194* | Splittable d/s tape for flying splice labeling applications | 120/5 | Synthetic rubber/acrylic | Splittable paper | • |
| tesa [®] 52307 | d/s tape for safe bonding and easy release | 70/3 | Acrylic | PVC | |

Thistory

tesa® self-adhesive process tape assortment for flexographic label printing



... to finish for a great result.

Failure flagging

For marking material imperfections and print faults we provide various tape color options from our assortment.

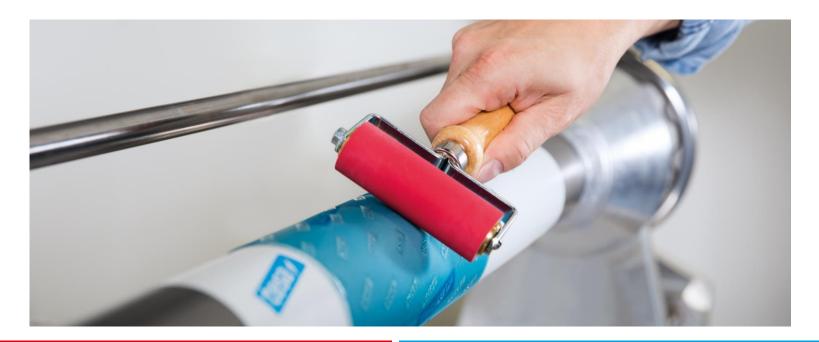
End tabbing

To close converted reels for storage or later processing. Our tapes offer safe bonding on various substrates.

Supportive tools

We also offer supportive tools such as cleaning rollers and rubber rollers to make several process steps easier and more efficient.

| | Special feature | Thickness [µm/mil] | Adhesive | Backing | Color | | | |
|---|--|-----------------------|----------------|---------|-------|--|--|--|
| Failure flagging | | | | | | | | |
| tesa® 60404 Different colors to mark material imperfections | | 67/3 | Natural rubber | PVC | | | | |
| End tabbing | | | | | | | | |
| tesa [®] 60404 | Safe bonding on all kinds of materials | 67/3 | Natural rubber | PVC | | | | |
| Additional tools | | | | | | | | |
| tesa [®] 52064 | Plate cleaning | | | | | | | |
| tesa [®] 52065 | Rubber roller | | | | | | | |





Thank you for your attention!

Learn more about our company <u>www.tesa.com</u>

